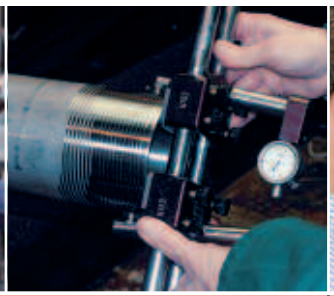
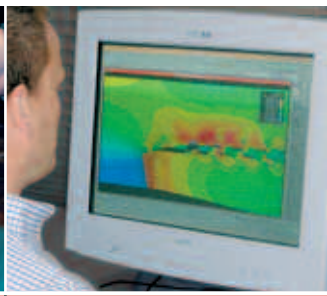
VAM® MUST

When success is a MUST



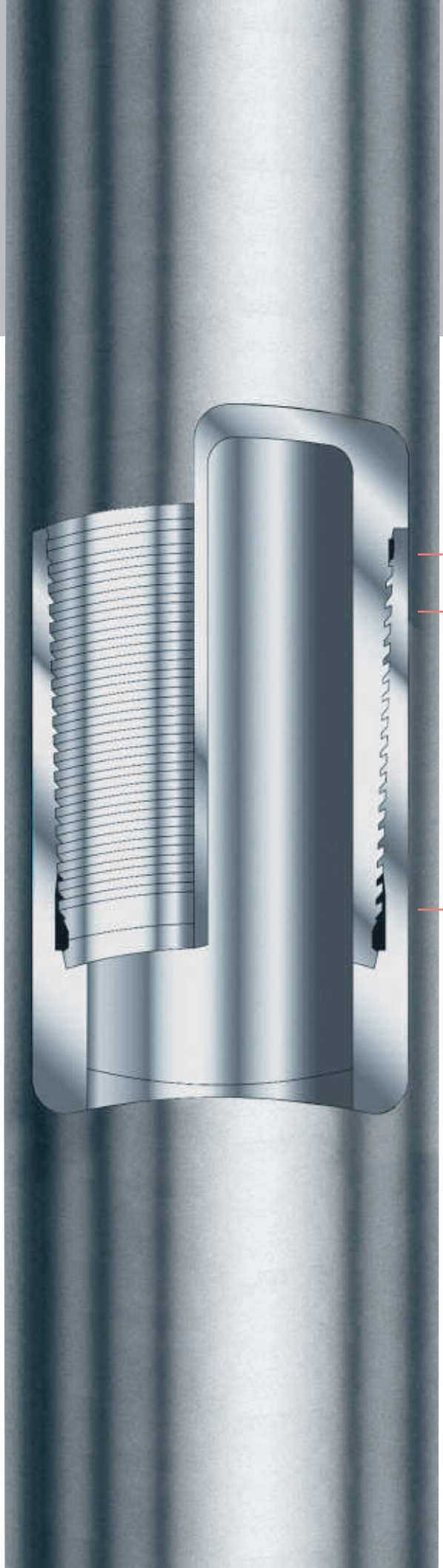
VAM® TOP
VAM® TOP HC
VAM® TOP HT
VAM® SLIJ II
VAM® FJL
VAM® HTF
DINO VAM®
BIG OMEGA™
VAM® TOP FE
VAM® HW ST
VAM® MUST

Vallourec Group

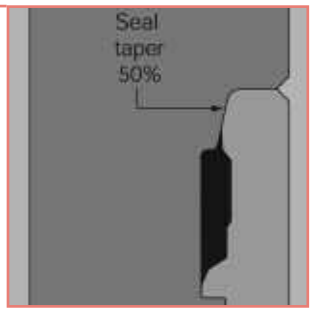
V&M

VALLOUREC & MANNESMANN TUBES

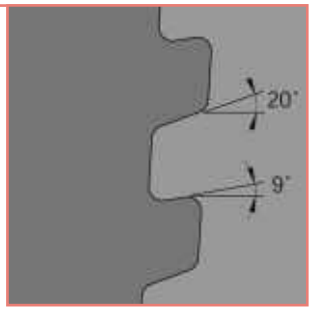
VAM® MUST



External seal geometry

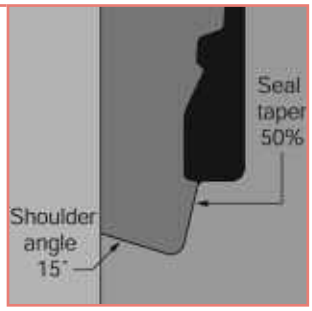


Thread form



Ø 7 5/8″ – 5 TPI
Ø 10 3/4″ – 5 TPI
Taper 10%

Internal seal geometry



VAM® MUST is a flush premium casing for shifting salt domes and high-collapse applications. As VAM® MUST has same OD as the couplings of the associated T&C casing for the same drift requirement, it may therefore be inserted in a casing string only in the section of the high-collapse pressure area without changing any drilling parameters. VAM® MUST is the reference for salt dome applications.

BENEFITS

- **Heavier wall thickness for maximum collapse resistance**
- **Gas-tight under combined load with external pressure**
- **Internally and externally flush**
- **Increased wall thickness but same drift and same clearance as the associated T&C casing**

Integral flush design

- VAM® MUST is an integral connection threaded on coupling stock mother pipes with the OD of the couplings of the casing string used. Typically 10 3/4″ ODs with 9 5/8″ strings or 7 5/8″ ODs with 7″ strings.
- 100% tension joint efficiency under tension compared to the associated T&C casing string.

Multiple seal system

- An external seal and an internal seal work independently of each other to achieve sealing against internal pressure and external pressure up to 100% of the rated burst and collapse for the coupling stock mother pipe body.

Improved thread design

- Thread load flank has a 9° reverse angle to resist jump-out.
- Thread stabbing flank has a 20° angle for fast, trouble-free make-up.

Internal reverse angle torque shoulder

- The reverse angle torque shoulder provides a positive torque stop, which allows accurate power-tight make-up.
- The reverse angle of the shoulder increases the internal seal contact pressure achieving excellent gas-tightness under internal pressure.
- The combination of the reverse angle torque shoulder and the 9° load flank of the threads creates a "wedge" effect which improves the structural strength of the connection.

Streamlined internal and external profile

- The OD and ID is 100% flush (no upset).
- The ID is bored and recess-free for smooth, efficient flow.
- The OD is turned to tight tolerance.

Connection Yield Strengths are calculated from the minimum specified material yield stress and the critical joint cross sectional area, pipe or coupling as, appropriate.

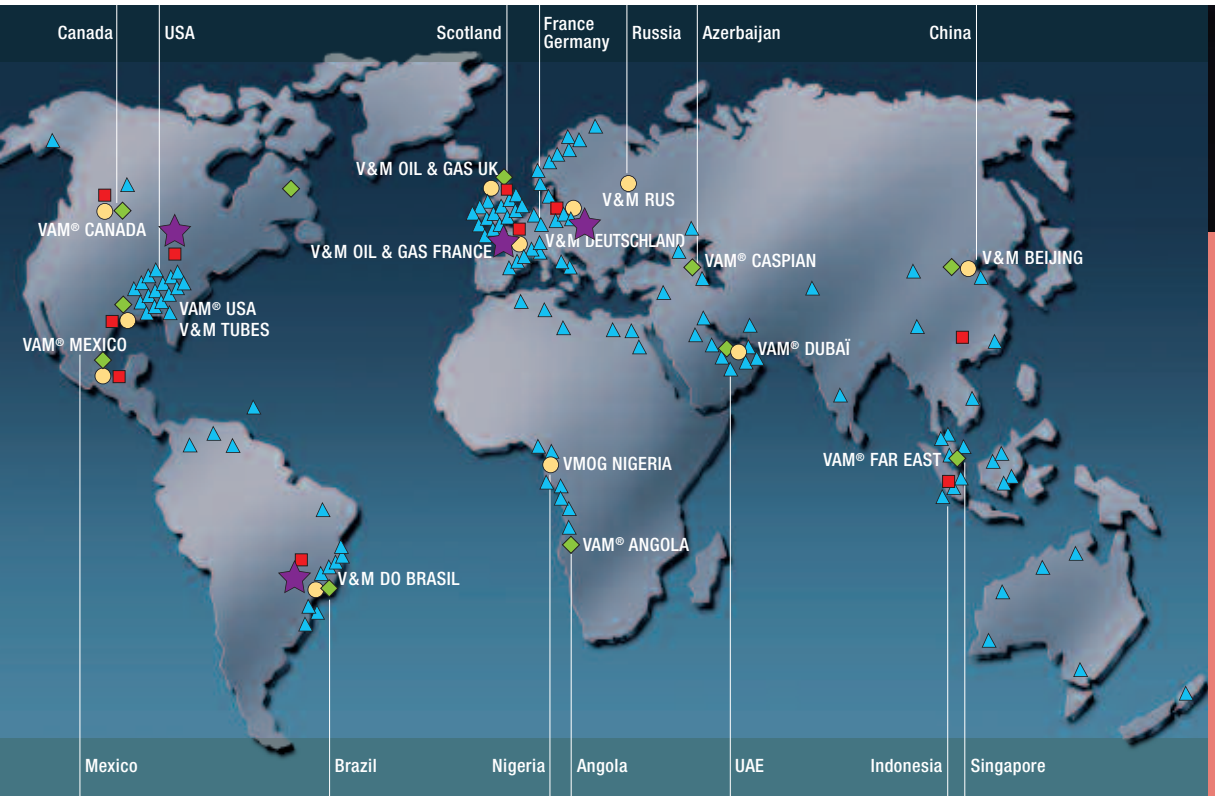
Size (OD)	Nominal Weight	Pipe							Connection		Connection Yield Strength (1000 lb.)			External pressure (psi)**			Minimum Internal Yield Pressure (psi)**			Size (OD)
		Plain End Weight	Wall Thickness		I.D. Nominal	Drift Diameter	Pin I.D.	Pin Length	Joint C.C.S.*	Joint tensile Efficiency										
Inch mm	lb./ft.	lb./ft	inch	mm	Inch	Inch	Inch	Inch	sq. in.	%	80 ksi	95 ksi	110 ksi	80 ksi	95 ksi	110 ksi	80 ksi	95 ksi	110 ksi	Inch mm
7 5/8	55.30	55.07	0.750	19.05	6.125	6.000	6.315	5.294	9.153 P	57	732	870	1007	14190	16850	19510	13770	16350	18930	7 5/8
193.68	59.20	59.08	0.812	20.62	6.001	5.876	6.201	5.857	10.029 P	58	802	953	1103	15220	18080	20930	14910	17700	20500	193.68
10 3/4	109.00	107.20	1.033	26.24	8.684	8.528	8.937	6.289	17.723 P	56	1418	1684	1950	13900	16500	19110	13450	15980	18500	10 3/4
273.05																				273.05

** Joint C. C. S. = Joint Critical Cross Section*
P= Pin

1000 lb = 4.44822 Kn
1 ksi = 1000 psi
1 psi = 0.006895 Mpa
0.06895 bar

*** External pressure equal to collapse pressure calculated from API Bul. 5 C 3 Section 1. Minimum Internal Yield Pressure are calculated from API Bul 5C 3 section 3, formula 3.1.1.*

Our worldwide network for your success



ISO 9001

- Sales offices
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- Manufacturing plants
- Accessories and repair VAM® licensee facilities
- VAM® Field Service International

SALES OFFICES

VALLOUREC MANNESMANN OIL & GAS FRANCE
27, avenue du Général Leclerc
92660 Boulogne Billancourt Cedex
France
Phone +33 1 49093731
Fax +33 1 49093713

V&M DEUTSCHLAND
Oil & Gas Division
Theodorstrasse 90
40472 Düsseldorf, Germany
Phone +49 211 960-0
Fax +49 211 960-3924

VALLOUREC MANNESMANN OIL & GAS UK
Prospect Place
Westhill Industrial Estate, Westhill
Aberdeenshire, UK - AB32 6SY
Phone +44 1224 279340
Fax +44 1224 279341

V&M TUBES
1990 Post Oak Blvd, Suite 1400
Houston, TX 77056-3813, USA
Phone +1 713 4793200
Fax +1 713 4793201

V&M BEIJING
Room 301, East Ocean Center
24A, Jianguomenwai Avenue
Beijing 100004, P.R. China
Phone +86 10 5923 3000
Fax +86 10 59 23 3001

VALLOUREC & MANNESMANN RUS
Office E02-305
4th Dobryninsky pereulok, 8,
Moscow, 119049, Russia
Phone +7 495 787-49-30
Fax +7 495 787-49-31

VALLOUREC MANNESMANN OIL & GAS NIGERIA
15B Akanbi Danmola Street
South West Ikoyi, Lagos, Nigeria
Phone +234 1 463 0840
Fax +234 1 463 0841

SALES & SERVICES OFFICES

V&M DO BRASIL
Rua Lauro Müller 116 - Sala 1906
Botafogo 22290 -160
Rio de Janeiro - RJ, Brazil
Phone +55 21 38738300
Fax +55 21 38738316

VAM USA
19210 Hardy Road
Houston, TX 77073, USA
Phone +1 281 8215510
Fax +1 281 8217760

VAM CANADA
1920, 444
5th Avenue SW, Calgary, Alberta
Canada T2P 2T8
Phone +1 403 2330119
Fax +1 403 2662332

VAM MEXICO
Av. Framboyanes Lote 6
Manzana 5
Cd. ind. Bruno Pagliai
Tejeria, Vera Cruz
CP 91697, Mexico
Phone +52 229 989 8716
Fax +52 229 981 0349

VAM DUBAÏ
World Trade Center
Level 14, office 14:01
P.O. Box 9405
DUBAI, U.A.E.
Phone +971 4 329 16 18
Fax +971 4 329 16 22

SERVICES OFFICES

VAM FIELD SERVICE INTERNATIONAL
Prospect Place
Westhill Industrial Estate, Westhill
Aberdeenshire, UK - AB32 6SY
Phone +44 1224 279380
Fax +44 1224 279384

VAM FAR EAST
No. 16, Jalan Kilang Timor
#06-05, Redhill Forum
Singapore 159308
Phone +65 6736 23 72
Fax +65 6235 11 26

VAM FIELD SERVICE BEIJING
Room 1001-1002
Electronic City Science
and Technology Building
12A Jiu Xian Qiao Road
Chaoyang District
Beijing 100016, P.R. China
Phone +86 10 6438 3145/4513
Fax +86 10 6438 6402

VAM ANGOLA
Sonils Business Centre (Office 015)
RUA 6-1L Boavista
Luanda, Republic of Angola
Phone +244 222 670 439
Fax +244 222 310 910

VAM CASPIAN
340 Nizami Street
ISR Plaza 3rd Floor
Baku AZ1000, Azerbaijan
Phone +994 12 493 2939
Fax +994 12 498 7132

VAM SERVICES
Licensee Network
21-23 rue de Leval
59620 Aulnoye Aymeries, France
Phone +33 3 27696615
Fax +33 3 27664575

Please visit our website:
www.vamservices.com

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